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CNC machining skills

By LIU YAN (YU / QING)

paperback. Book Condition: New. Ship out in 2 business day, And Fast shipping, Free Tracking number will be provided after the shipment. Pages Number: 190 Publisher: Machinery Industry Press. Pub. Date :2009-01. This material is based on the domestic one teaching experience. drawing on the cBE. MEs and effective dual system of training the core. and with reference to CNC machining skills. Mechanical College for vocational. secondary vocational and technical schools. advanced technical schools. professional skills training and continuing education. business transfer. job training and reemployment training materials and so on. More Contents: Preface issue an order basis of a CNC machining. CNC machining work process II features three CNC machining. programming concepts and programming rules for four. five CNC machine tools commonly used commands. the initial state of the machine six modal and non-modal subject 2 CNC machine tool coordinate system one axis CNC machine tools Second. determine the direction of motion of three or four machine zero point setting. the machine reference point five. programming coordinate system (WCS) six. the processing coordinate system seven. the choice of interpolation plane 3 programming topics in the Process A process route design two CNC machining. CNC machining process analysis Third. the CNC...



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